

HARYANA

TYPE OF LEATHER : Buffalo

ARTICLE : Upholstery

TYPE OF FINISH : Resin Finish

COLOUR : Black

FINISHING FORMULATION & PROCESS							
S.No.	PRODUCT	1	2	3	4	5	PROCESS / REMARKS
1	Nano Black 12	150					1. 1 R/C or Airless Spray, Leave O/N, Print at 90°C / 150 Kg. 2 X Coats, Dry well.
2	Compact 40	500					
3	Water	50	50				
4	Urez 985 M		100				
5	Urez 985 G		50				
6	Leveller 168		X				2. 1 R/C or Airless Spray, Dry well, Stake, Dry Mill for 4 Hrs. 1 X coat, Stake and Toggle.
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APPLICATION:

REMARKS:

Code:

Pn = Hair Cell Print Po = Polish P = Plate •C/Bar M = Dry Drum (Mill)
 Pr = Emboss •C RB = Rebuff Vd = Vacuum Dry O/N = Over Night

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