

HARYANA

TYPE OF LEATHER : Buffalo Split

ARTICLE : Shoe Upper

TYPE OF FINISH : Full Grain Imitation

COLOUR : Black

FINISHING FORMULATION & PROCESS							
S.No.	PRODUCT	1	2	3	4	5	PROCESS / REMARKS
1	Acril-m Y 93	300					1. 1 R/c app. 30 gms/ sq. ft., Fine H/C Plate at 100 °C / 200 Kg/sq. cm. 2. Viscosity 20 sec. Ford Cup 4, 1 R/c 20 – 25 Gms/Sq. Ft., Fine H/C at 100 °C / 200 Kg / sq. cm. 3. Viscosity 25 sec ford Cup 4, 2 R/c 10 – 15 Gms/Sq. Ft., Emboss at 90 °C / 200 Kg / sq. cm. 4. 1 X coat.
2	Luber 150	80					
3	Water	620	175	200			
4	Nano Black Super		125	100			
5	PBC Syn 850		150				
6	Acril-m S 60		150	125			
7	Filler WTD		50	60			
8	Filler 12 / 61		100				
9	Glaze Top N		50	60			
10	Acril-m X 858			125			
11	Urez 612			50			
12	Acril-m M 701			50			
13	Modifier WS			30			
14	Xama 7			5			
15	Matt Top				70		
16	Top 46				30		
17	Butyl Acetate				200		
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APPLICATION:

REMARKS:

Code:

Pn = Hair Cell Print Po = Polish P = Plate •C/Bar M = Dry Drum (Mill)
 Pr = Emboss •C RB = Rebuff Vd = Vacuum Dry O/N = Over Night

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