

# HARYANA

**TYPE OF LEATHER** : Buffalo

**ARTICLE** : Shoe Upper

**TYPE OF FINISH** : C/G Resin Finish

**COLOUR** : Brown

FINISHING FORMULATION & PROCESS							
S.No.	PRODUCT	1	2	3	4	5	PROCESS / REMARKS
1	Acril-m Y 62	300					1. 1 r/c, Leave Over Night. Next day v / d for 80° C / 1 min, dry well. Snuff with 320 grit paper.
2	Luber 205	100					
3	Water	600	380				
4	Nano Brown 89		120				
5	Compact 15		350				
6	Urez 899		150				
7	Matt Top			100			2. 1 r/c, H/c at 90° C / 150 Kg., 2 x coats, fine H/c at 80° C / 100 Kg., 2 x coats.
8	Butyl Acetate			200			
9							3. 1 x Coat.
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**APPLICATION:** Buff twice with 320 grit paper before finishing.

**REMARKS:**

**Code:**

Pn = Hair Cell Print      Po = Polish      P = Plate •C/Bar      M = Dry Drum (Mill)  
 Pr = Emboss •C      RB = Rebuff      Vd = Vacuum Dry      O/N = Over Night

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