

## HARYANA

**TYPE OF LEATHER** : Buffalo

**ARTICLE** : Lining

**TYPE OF FINISH** : Resin Finish

**COLOUR** : Light Brown

<b>FINISHING FORMULATION &amp; PROCESS</b>							
S.No.	PRODUCT	1	2	3	4	5	PROCESS / REMARKS
1	PBC Syn 850	150					1. 1xCoat – Heavy, leave Over Night.
2	Water	850	300	200			
3	Nano Series Pigment		150				
4	Acril-m S 60		50				2. 2 - 3 x Coats, H/C Plate at 80 °C / 150 Kg., 2 x coats, H/C, 2 x coats.
5	Acril-m S 8/1		125				
6	Acril-m X 858		150				
7	Neowax ST		60				3. 1 x Coat, Sand Blast plate at 90 °C / 100 Kg.
8	Protop 18		40				
9	Filler C 1		60				
10	Urez 899		100				
11	IPA		15				
12	Aquasol W 100			100			
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**APPLICATION:** Snuff the crust two times with 240 grit paper and once with 320 grit before finishing.

**REMARKS:**

**Code:**

Pn = Hair Cell Print      Po = Polish      P = Plate •C/Bar      M = Dry Drum (Mill)  
Pr = Emboss •C      RB = Rebuff      Vd = Vacuum Dry      O/N = Over Night

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