HARYANA

TYPE OF LEATHER : Buffalo Furniture Upholstery **THICKNESS :** 1.2 - 1.3 mm

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	**PRODUCT**	**℃**	**%**	**Run**	**Remarks**
Washing	Water	30	200		
	X-100		0.2	10	Drain
Acid Wash	Water	30	100		
	Oxalic Acid		0.4	20	pH 3.5, Drain
Rechroming	Water	30	100		
	BCS		5.0	30	
+	Sodium Formate		1.0	30	
+	U - phol C 1		2.0	30	pH 3.8, D/W/D
Neutralisation	Water	30	100		
	Sodium Formate		2.0	10	
+	Syntan NT		2.0		
	Sodium Bicarbonate		1.0	30	
+	U - phol C 1		2.0	60	pH 5.8 - 6.0, D/W/D
Retanning	Water	30	100		
	Retan 38		1.5	20	
+	U - phol C 1		2.0	20	
+	Syntan NX		3.0		
	Mimosa		2.0		
	Syntan R-MF		2.0	60	Check Exhaustion
+	Black Dye		2.0	45	Check ø
+	Water	60	50		
	U - phol C 1		5.0		
	Nouvol PK		8.0		
	Nouvol LS 55		5.0	90	Check Exhaustion
+	Formic Acid		2.0	40	3X10+10, pH 3.5, Drain

MACHINE OPERATIONS : Pile o/n, Set out, Wet Toggle, Dry, Condition, Stake, Buff, Mill.

REMARKS : Run – Time in Minutes

Code :

D/W/D = Drain / Wash / Drain Chk = Check ø = Cross Section + = Add
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

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