HARYANA

TYPE OF LEATHER : Buffalo Automotive Upholstery **THICKNESS :** 1.1 - 1.2 mm

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	**PRODUCT**	**℃**	**%**	**Run**	**Remarks**
Washing	Water	30	200	30	Drain
Rechroming	Water	30	150		
	Oxalic Acid		0.4		
+	Chrome Powder 33%		5.0		
	Sodium Formate		1.0	60	
+	U – phol CN		2.0	30	pH 3.8, D/W/D
Neutralisation	Water	30	150		
	Sodium Formate		2.0	10	
+	Syntan NP		2.0		
	Sodium Bicarbonate		1.2		
	U – phol CN		1.0	90	pH 5.7-6.0, D/W/D
Retanning &	Water	30	100		
Dyeing	Retan 38		3.0	30	
+	U - phol CN		2.0		
	Syntan NX		5.0		
	Syntan R-MF		2.0		
	Tara Extract		3.0		
	Grey Dye		4.0	60	Check ø
Fatliquoring +	Water	60	100	10	
+	U – phol CN		2.0		
	U – phol UF 60		6.0		
	U – phol L 29		4.0	60	
+	Formic Acid		2.0	60	3 X 10 + 30, pH 3.5
					D/W/D, Pile

MACHINE OPERATIONS : Empty, horse up, set out and toggle.

REMARKS : Run – Time in Minutes

Code :

D/W/D = Drain / Wash / Drain Chk = Check ø = Cross Section + = Add
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

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