TYPE OF LEATHER : Buff Upholstery **THICKNESS :** 1.2 - 1.4 mm

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	**PRODUCT**	**℃**	**%**	**Run**	**Remarks**
Washing	Water	30	100		
	Degresol UF 100		0.5	30	D/W/D
	Water	60	100		
	Acid Bate		3.0		
	Sodium Formate		1.0	120.	D/W/D
Rechroming	Water	30	100		
	Formic Acid		0.5	15	
+	Nouvol SV		1.5	15	
+	BCS		5.0	90	
+	Tenescho HN		2.0		
	Sodium Formate		1.0	40	
+	Maradol C		3.0	30	
+	Syntan NX		2.0	20	
+	Sodium Bi Carbonate		0.5	30	pH 4.0 Leave O/N
Neutralisation	Water	30	150		
	Sodium Formate		1.0	20	
+	Sodium Bi Carbonate		1.0	40	3X10+10, pH 5.5, D/W/D
+	Luber SAS		2.0	30	
Retanning	Water	60	100		
Dyeing	Retan 38		2.0	20	
Fatliquoring +	Syntan PM		2.0		
	Syntan NX		2.0		
	Syntan S/PT		2.0	40	
+	Dye		2.0	40	Check ø
+	Nouvol LS - 55		6.0		
	Luber SAS		2.0		
	Sulphinol 600		4.0		
	Sintol SS		4.0		
	Maradol C		2.0	60	30+30, Check Exhaust
+	Formic Acid		2.0	50	3 X 10 + 20
					Drain / Rinse, Pile

MACHINE OPERATIONS : Samm, Set, Vd, Hang Dry, Condition, Stake & toggle.

REMARKS : Run – Time in Minutes

Code :

D/W/D = Drain / Wash / Drain Chk = Check ø = Cross Section + = Add
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

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