TYPE OF LEATHER : Buff Split – Full Grain Imitation **THICKNESS :** 1.4 - 1.6 mm

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	**PRODUCT**	**℃**	**%**	**Run**	**Remarks**
Washing	Water	30	200		
	Sintol ALX		0.5	20	Drain, D/W/D
Neutralisation	Water	30	200		
	Sodium Formate		1.5	30	
+	Sodium Bi Carbonate		2.0	90	pH 5.0, D/W/D
Retanning	Water	60	100		
Dyeing	Retan 38		3.0	40	
Fatliquoring +	Uphol 9 R		1.0	20	
+	Syntan PM		3.0		
	Syntan R - MF		3.0		
	G S Powder		5.0	60	
+	Dye Powder		1.5	20	Check ø
+	Sulphinol 600		2.0		
	Luber SN		2.0		
	Luber NF		2.0	45	
+	Retam EML		2.0	30	
+	Formic Acid		2.0	30	(10 + 10 + 10), Drain

MACHINE OPERATIONS : Pile O/N., Samm, Set Lightly, Vacuum Dry, Hang Dry, Condition, Stake, Toggle & Buff on both sides with 320 grit paper.

REMARKS : Run – Time in Minutes

Code :

D/W/D = Drain / Wash / Drain Chk = Check ø = Cross Section + = Add
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

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