TYPE OF LEATHER : Buff Nappa **THICKNESS :** 0.6 - 0.7 mm

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	**PRODUCT**	**℃**	**%**	**Run**	**Remarks**
Washing	Water	30	200		
	Sintol ALX		0.3	20	D/W/D
	Water	40	100		
	Acid Bate		4.0		
	Sodium Formate		0.5	180	D/W/D
Rechroming	Water	30	100		
	Nouvol SV		2.0		
	Relugan GT 50		2.0	30	
+	Tenescho HN		4.0	30	
	Maradol CN		2.0		
	BCS Powder		2.0		
	Sodium Formate		1.0	45	
+	Syntan NX		2.0	30	
	Sodium Bi Carbonate		0.5	30	Leave O/N, Run, D/W
Neutralisation	Water	30	150		
	Syntan NT		2.0		
	Sodium Formate		1.0	40	
+	Sodium bi Carbonate		1.5	20	pH 6, D/W/D
Retanning	Water	60	150		
Dyeing	Retan 300		2.0	30	
Fatliquoring +	Maradol CN		2.0	20	
+	Syntan NX		2.0		(15+15+30), D/W/D
	Syntan PM		2.0	40	
+	Syntan OM		1.0		
	Brown Dye		2.0	30	Check ø
+	Luber SAS		6.0		
	Glovol KSW		2.0		
	Nouvol LS 55		5.0		
	Sulphinol 600		2.0	60	(30+30) Check Exhaust.
+	Formic Acid		1.5	30	(15+15),
+	Catalix GS		1.0	30	D/W/D

MACHINE OPERATIONS : Pile O/N., Set, Hang Dry, Condition, Stake & Toggle.

REMARKS : Run – Time in Minutes

Code :

D/W/D = Drain / Wash / Drain Chk = Check ø = Cross Section + = Add
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

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