HARYANA

TYPE OF LEATHER : Buff Lining **THICKNESS :** 0.7 - 0.9 mm

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	**PRODUCT**	**℃**	**%**	**Run**	**Remarks**
Washing	Water	30	200		
	Sintol ALX		1.0		
	Acitic Acid		0.3	30	Drain / Wash / Drain
	Water	30	150		
	Oxallic Acid		0.5	20	Chk pH 3.2, Drain
Rechroming	Water	30	100		
	BCS		3.0	30	
+	Maradol CN		1.0	20	
+	BCS		3.0		
	Sodium Formate		1.0	40	
+	Water	30	100	10	
	Sodium Formate		1.0	10	
	Sodium Bi Carbonate		1.0	40	pH 4.2 – 4.5, D/W/D
Neutralisation	Water	30	150		
	Acid Bate		2.0		
	Sodium Formate		1.0	90	
+	Amonium Bi. Carb.		1.0	45	pH 5.5, D/W/D
Retanning	Water	60	150		
Dyeing	Retan 38		2.0	20	
Fatliquoring	Luber SN		1.0	20	
	Syntan PM		4.0		
	G S Powder		5.0	40	
+	Syntan OM		1.0	15	
+	Brown Dye		2.5	30	Check ø
+	Sulphinol 600		5.0		
	Luber SN		3.0		
	Luber SAS		2.0		
	Maradol CN		2.0		
	Luber NF		3.0	60	Check Exhaustion
+	Formic Acid		2.0	30	15 + 15, D/W/D

MACHINE OPERATIONS : Pile O/N., Samm, Set, Vd, Hang Dry, Condition, Stake & Toggle.

REMARKS : Run – Time in Minutes

Code :

D/W/D = Drain / Wash / Drain Chk = Check ø = Cross Section + = Add
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

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