HARYANA

TYPE OF LEATHER : Buff Calf Softy **THICKNESS :** 1.2 - 1.4 mm

RETANNING - DYEING - FATLIQUORING

OPERATIONS	PRODUCT	℃	%	Run	Remarks
Washing	Water	30	200	20	Drain
Re-chroming	Water	30	100		
	Formic Acid		0.2	10	
+	BCS		8.0		
	Sodium Formate		0.5	10	
+	Maradol C		2.0	90	
+	Syntan NX		4.0		
	Syntan PM		2.0	40	
+	Maradol CN		1.0	20	
+	Sodium Formate		1.0		
	Retan OR		3.0	30	
+	Syntan NT		1.0	20	
	Sodium Formate		1.0		
	Sodium Bi Carbonate		1.0	40	2 feed, pH 4.6, D/W/D
Neutralisation	Water	30	150		
	Sodium Formate		1.0	15	
+	Sodium Bi Carbonate		1.0	30	In 3 feeds, pH 6.0
Retanning	Water	60	150		
Dyeing and	Retan 38		2.0	20	
Fatliquoring +	Dye		3.0	30	Check ø
+	Maradol C		2.0	20	
+	Syntan NX		3.0		
	Syntan PM		3.0	30	
+	Luber SN		3.0		
	Luber SAS		6.0		
	Nouvol PK		4.0		
	Nouvol LS 55		6.0	60	Check Exhaustion
+	Formic Acid		1.0	30	3 Feeds 10+10+40

MACHINE OPERATIONS : Next day Samm, Set Lightly, Hang Dry, Condition, Stake, Toggle & Mill.

REMARKS : Run – Time in Minutes

Code :

D/W/D = Drain / Wash / Drain Chk = Check ø = Cross Section + = Add
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

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