

HARYANA

TYPE OF LEATHER : Buff Calf

ARTICLE : Shoe Upper

TYPE OF FINISH : Polish Finish

COLOUR : Yellow Brown

FINISHING FORMULATION & PROCESS							
S.No.	PRODUCT	1	2	3	4	5	PROCESS / REMARKS
1	Celina P 73	100					Snuff the leather with 400 grit paper, de-dust properly.
2	Water	850	600	780			
3	Dye Solution - Novolene	50	80	20			
4	Nano Pigment Mix.		20				1. Two X Coats, dry well, Polish with felt.
5	Glaze Top N		200	100			
6	GlazeEX 72		50				2. 2 X Coats, Dry Well, Polish or Plane plate, 2-3 X Coats.
7	Urez 899		50				
8	GlazeEx 10			100			3. 2 X Coats, Fix, Contilux at 120° C.
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APPLICATION:

REMARKS:

Code:

Pn = Hair Cell Print Po = Polish P = Plate •C/Bar M = Dry Drum (Mill)
 Pr = Emboss •C RB = Rebuff Vd = Vacuum Dry O/N = Over Night

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