TYPE OF LEATHER : Buff Burnish **THICKNESS :** 1.2 - 1.4 mm

RETANNING - DYEING - FATLIQUORING					
OPERATIONS	**PRODUCT**	**℃**	**%**	**Run**	**Remarks**
Washing	Water	30	200		
	Oxalic Acid		1.0	30	Drain / Washing
Neutralisation	Water	30	150		
	Sodium Formate		1.5	30	
	Sodium Bi Carbonate		1.0		
	Syntan NP		1.0	30	pH 4.8 / 5.0
Retanning	Water	30	80		
Dyeing	Retan 38		4.0	30	
Fatliquoring +	Mimosa		3.0		
	Syntan R – MF		3.0		
	Maradol C		0.5		
	Syntan OM		2.0	60	
+	Qubracho		3.0		
	Wattle		3.0	60	
	Syntan PM		4.0		
+	Syntan S/PT		3.0		
	Syntan OM		2.0		
+	Dye		2.0	40	Check ø
+	Formic Acid		0.3	30	Drain
	Water	60	100		
	Luber SN		1.5		
	Luber NF		1.5		
	Nouvol PK		2.0		
	Sintol SF		1.5		
	Sulphinol 600		1.0	60	30+30, Check Exhaust
+	Syntan S/PT		1.0		
	G.S. Powder		1.0	120	
+	Formic Acid		2.0	40	Drain
+	Water	60	50		
	Dye		0.2		
	Formic Acid		0.5	30	Rinse / Pile

MACHINE OPERATIONS : Samm, Set, Vd, Hang Dry, Condition, Stake & toggle.

REMARKS : Run – Time in Minutes

Code :

D/W/D = Drain / Wash / Drain Chk = Check ø = Cross Section + = Add
Run = Time in Minutes Pdr = Powder Vd = Vacuum Dry L O/N = Leave Over Night

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